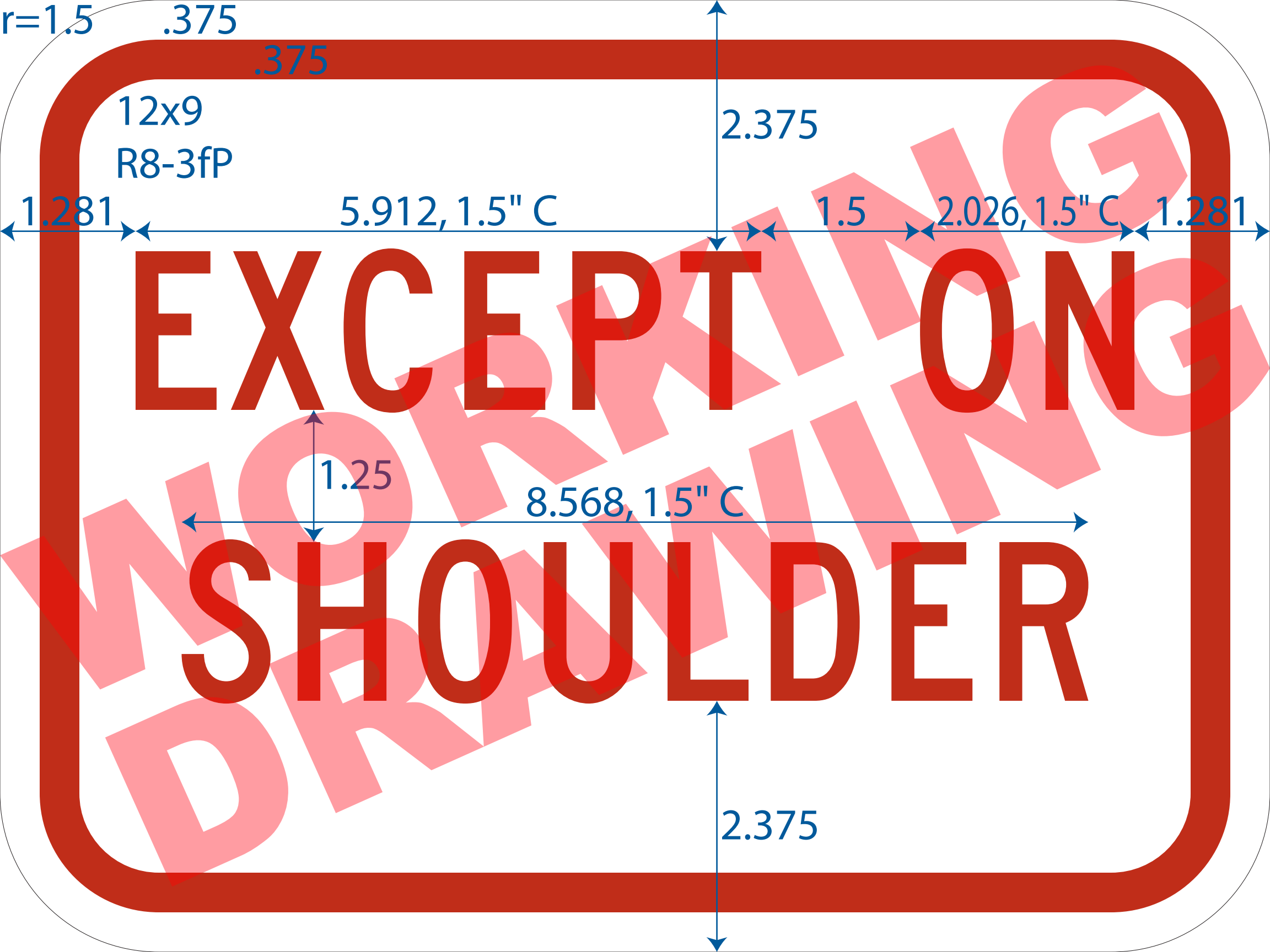




$r=1.5$

$.375$

$.375$

$12 \times 9$

$R8-3fP$

$2.375$

$1.281$

$5.912, 1.5" C$

$1.5$

$2.026, 1.5" C$

$1.281$

EXCEPT ON

$1.25$

$8.568, 1.5" C$

SHOULDER

$2.375$

**EXCEPT ON  
SHOULDER**